

ABSTRACT OF THE DISCLOSURE

A method for producing plastic profiles wherein at least two extruded profiles are produced simultaneously, each of the extruded profiles is then quenched and calibrated in at least one calibration instrument, the essentially cooled profiles being conveyed by a caterpillar take-off unit and the profiles are finally processed into profile sections in a separation device. To improve the performance and increase the flexibility of the method, the two extruded profiles are calibrated in a first operating mode in separate calibration instruments, the take-off speeds for the two extruded profiles being preferably set independently of one another and in a second operating mode a single extruded profile is produced.